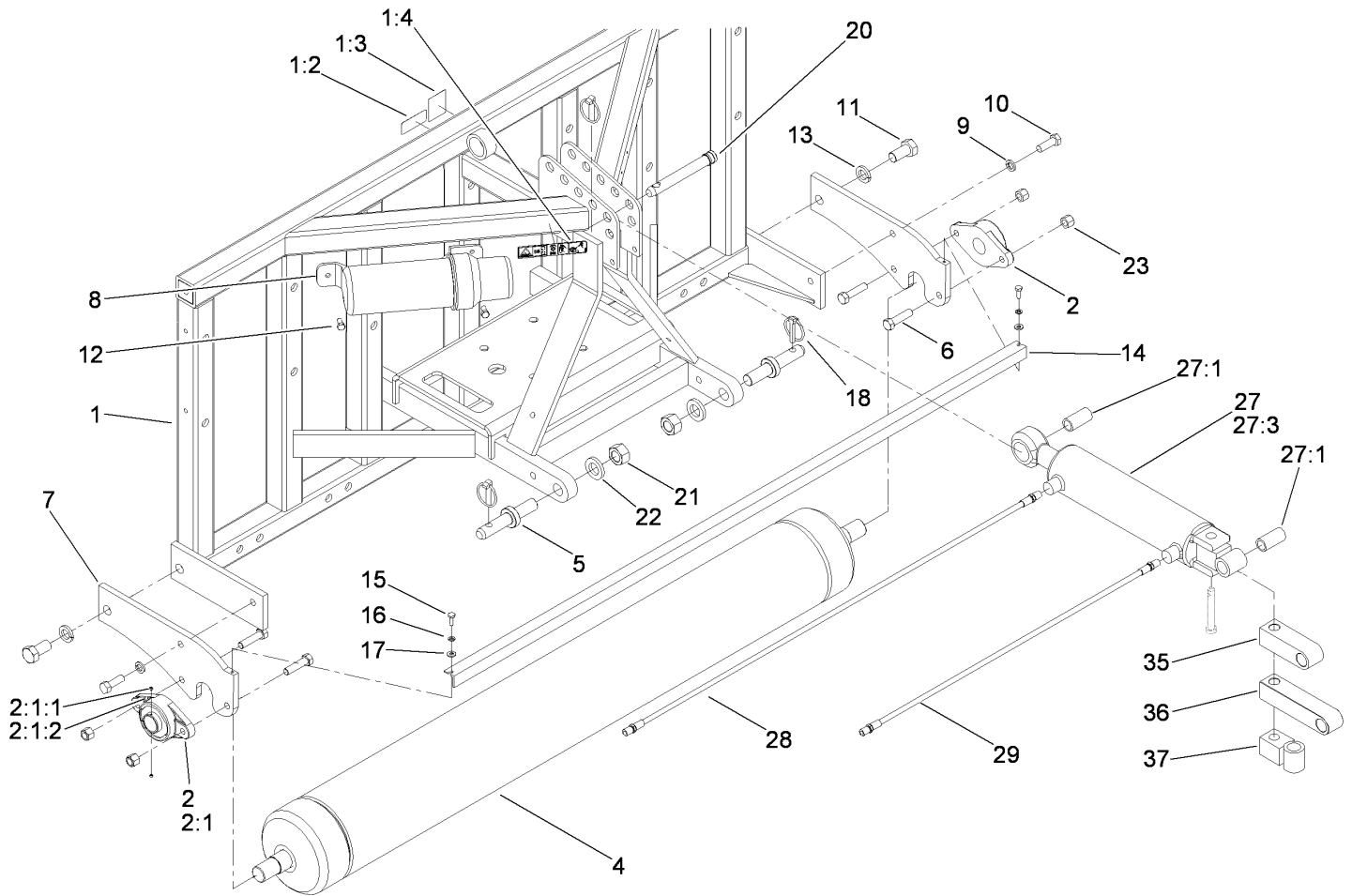


Drive Assembly

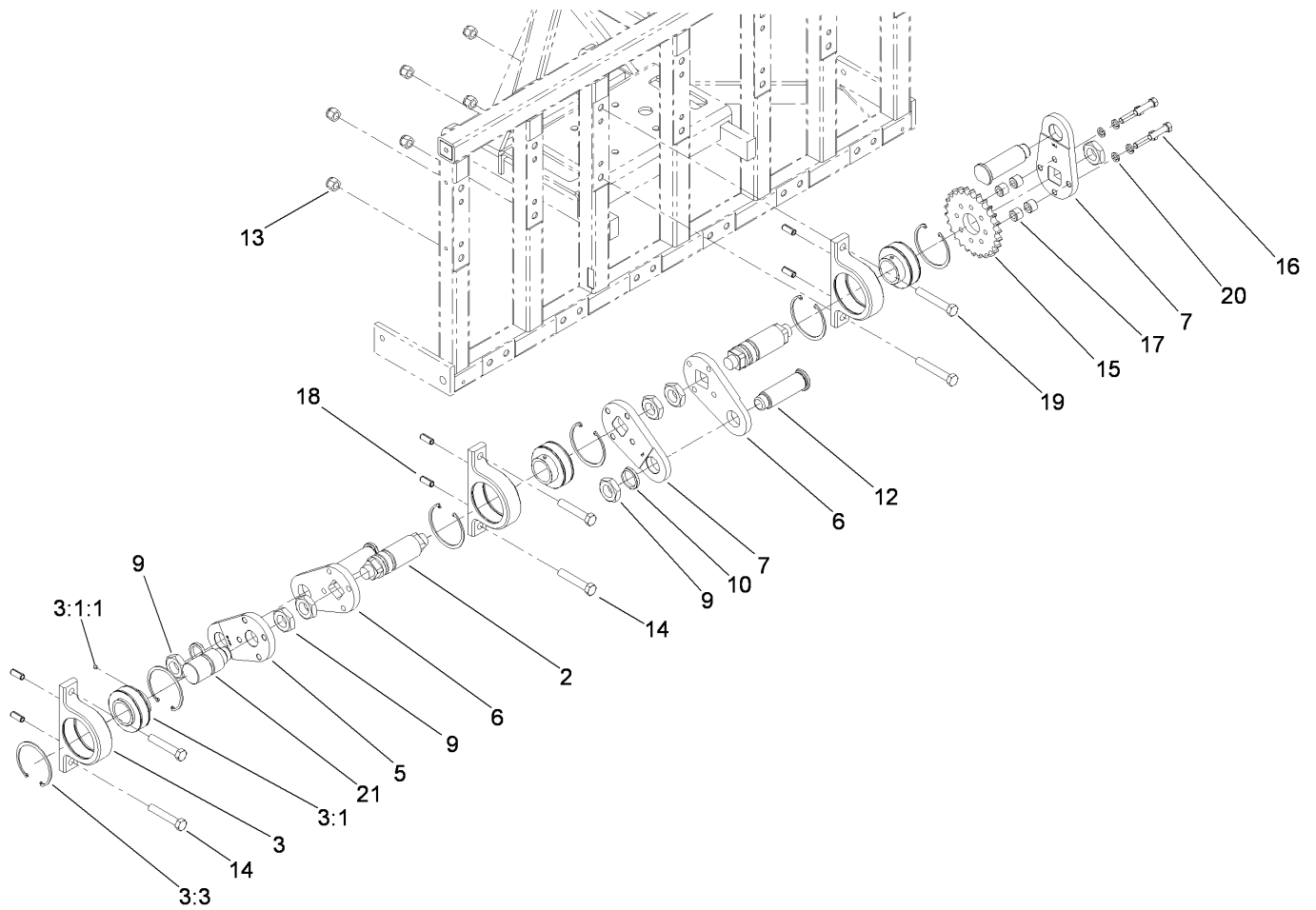
Ref	Part No.	Qty.	Description
1	SG507000-03	1	Gearbox
2	80-6140	2	Key-Square
3	SG517026	2	Gearbox-Sprocket
4	SG527054	2	Sprocket-Hub
4:1	3246-4	1	Screw-Set
5	5-1470	6	Capscrew
6	3253-4	6	Washer-Lock
7	3253-21	6	Washer-Lock
8	323-4	4	Screw-HH
9	3253-8	4	Washer-Lock
10	327-2	4	Screw-HH
11	SG580154	2	Chain-60 H, O-Ring
11:1	SG581083	1	Link-Master
12	SG528004	1	Shaft-PTO
13	SG4170401	1	Cone-Shaft
14	3256-24	8	Washer-Flat
15	323-6	4	Screw-HH
16	117-7138-03	1	Stand-Storage, RH
17	117-7139-03	1	Stand-Storage, LH
18	117-7081-03	2	Angle-Mounting
19	3296-39	2	Nut-Lock, NI



Frame and Roller Assembly

Ref	Part No.	Qty.	Description
1	117-7061	1	Frame ASM
1:2	117-7052	1	Decal-No Oil
1:3	100-3612	1	Decal-Warning
1:4	110-4668	1	Decal-Warning, PTO
2	SG637070-03	2	Bearing-Roller
2:1		1	Bearing-Flange
2:1:1	3245-35	2	Screw-Set
2:1:2	302-19	1	Fitting-Grease
4	SG627054-03	1	Roller-Main
5	110-4315	2	Pin-Link, Cat 1
5	110-4314	2	Pin-Link, Cat 2
6	SG271517	4	Screw-HH
7	SG639072-01	2	Boot-Roller, Single
8	SG999018	1	Canister-Manual, Operators
9	3253-7	2	Washer-Lock
10	325-6	2	Screw-HH
11	328-26	2	Screw-HH
12	322-3	2	Screw-HH
13	3253-9	2	Washer-Lock
14	SG678908-03	1	Scraper
15	321-4	2	Screw-HH

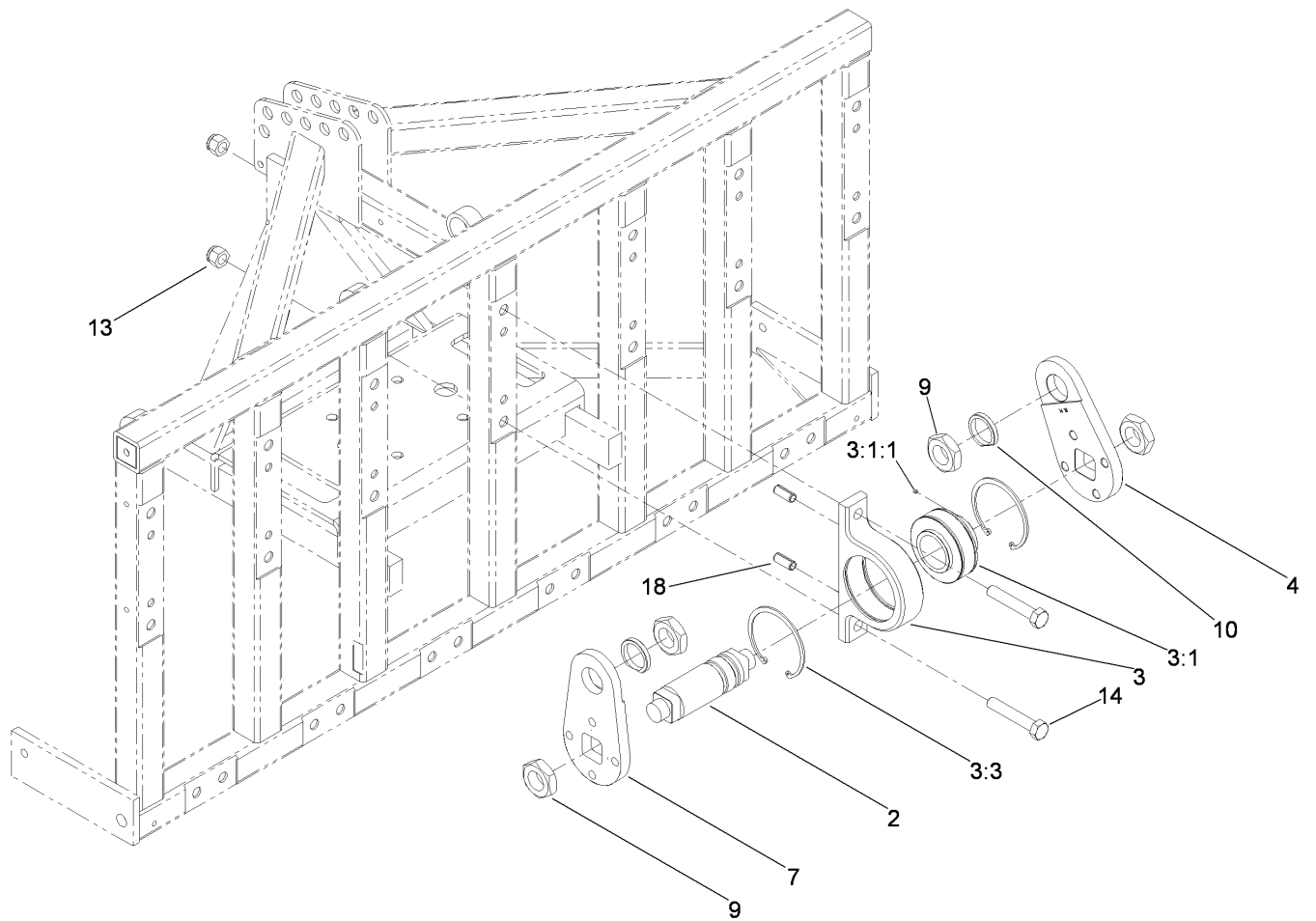
Ref	Part No.	Qty.	Description
16	3253-3	2	Washer-Lock
17	3256-22	2	Washer-Flat
18	100-5389	3	Pin-Lynch
20	SG715450	1	Pin-Link, Top
21	3219-18	2	Nut-Hex
22	104-8322	2	Washer-Hardened
23	3296-23	4	Nut-Lock, NI
27	SG715010	1	HYD Cylinder ASM
27:1	SG555013	2	Bushing
27:3		1	Cylinder-Hydraulic
27:3:1	117-7175	1	Seal Kit
28	SG795250	1	Hose ASM (Long)
29	SG795245	1	Hose ASM (Short)
35	SG795554-03	1	Extension-Adapter 3.50"
36	SG795551-03	1	Extension-Adapter 5.50"
37	117-7124-03	1	Mount-Adapter, 90 DEG



LH Crankshaft Assembly

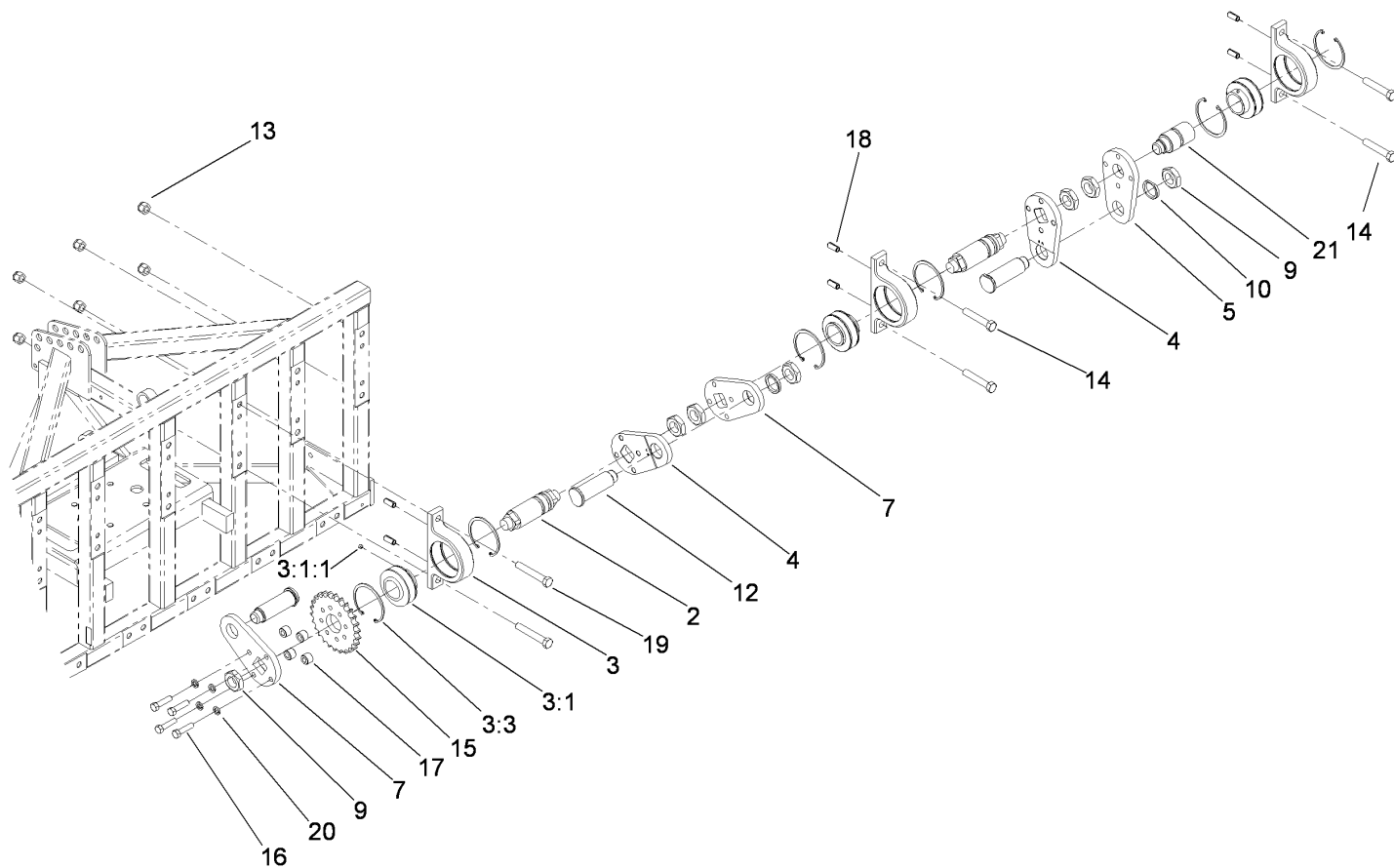
Ref	Part No.	Qty.	Description
2	SG217354	2	Crankshaft
3	SG204577	3	Bearing ASM
②3:1		1	Bearing-Ball
3:1:1	99-0195	2	Screw-Set, HSH
3:3	SG427540	2	Ring-Snap
5	SG207054	1	Arm-Crank
6	SG217254	2	Arm-Crank, Left
7	SG217054	2	Arm-Crank
9	SG267200	7	Nut-Hex
10	SG247540	2	Washer-Clipped
12	SG257054	3	Pin-Crank
13	3296-53	6	Nut-Lock, NI
14	327-14	4	Screw-HH
15	SG217026	1	Sprocket-Crank
16	SG271517	4	Screw-HH
17	SG267500	4	Spacer
18	105-1041	6	Pin-Spring
19	327-16	2	Screw-HH
20	3253-7	4	Washer-Lock
21	SG217557	1	Shaft-Stub, Outside

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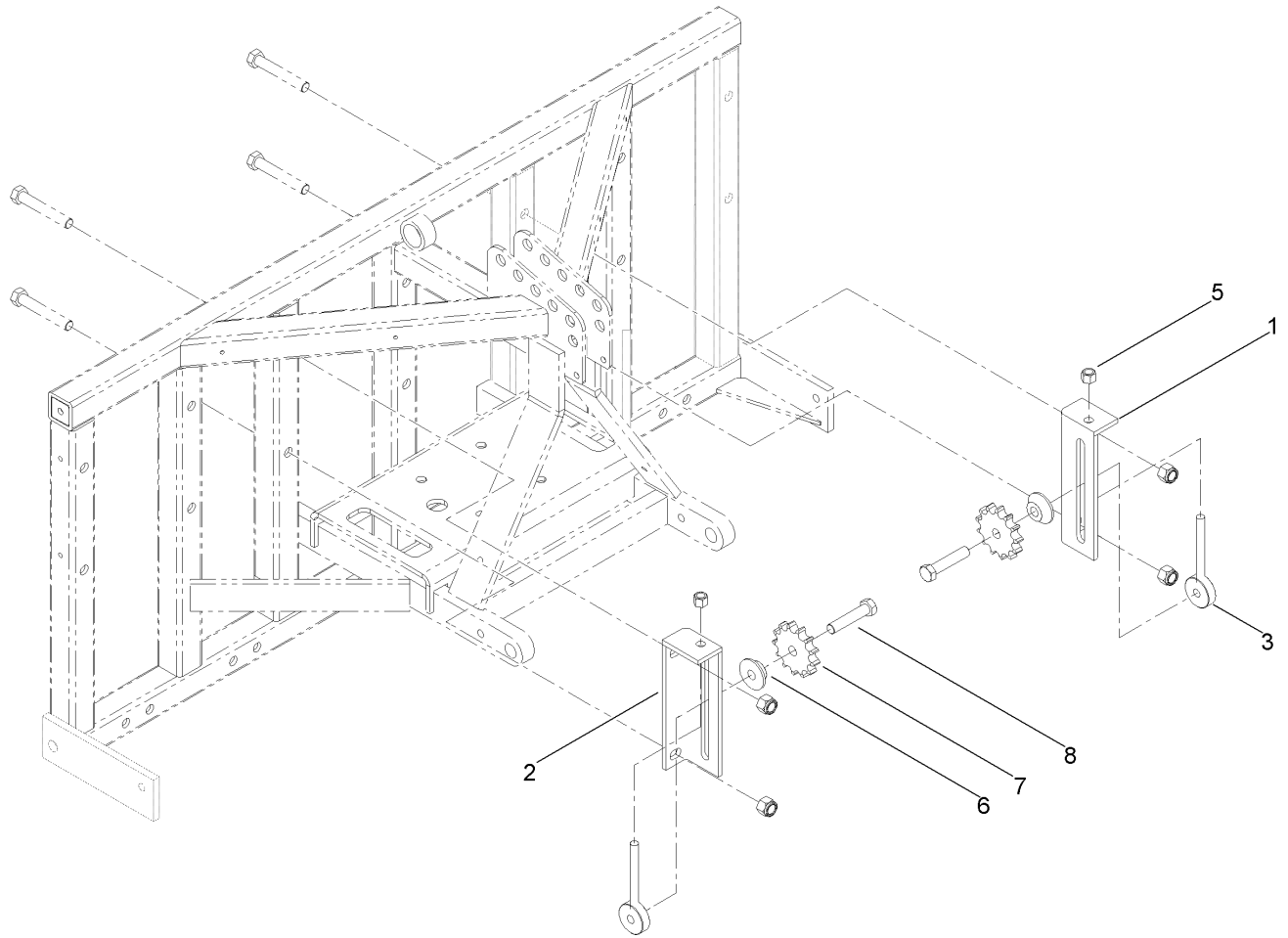
Center Crankshaft Assembly

Ref	Part No.	Qty.	Description
2	SG217354	1	Crankshaft
3	SG204577	1	Bearing ASM
3:1		1	Bearing-Ball
3:1:1	99-0195	2	Screw-Set, HSH
3:3	SG427540	2	Ring-Snap
4	SG217154	1	Arm-Crank, Right
7	SG217054	1	Arm-Crank
9	SG267200	4	Nut-Hex
10	SG247540	2	Washer-Clipped
13	3296-53	2	Nut-Lock, NI
14	327-14	2	Screw-HH
18	105-1041	2	Pin-Spring



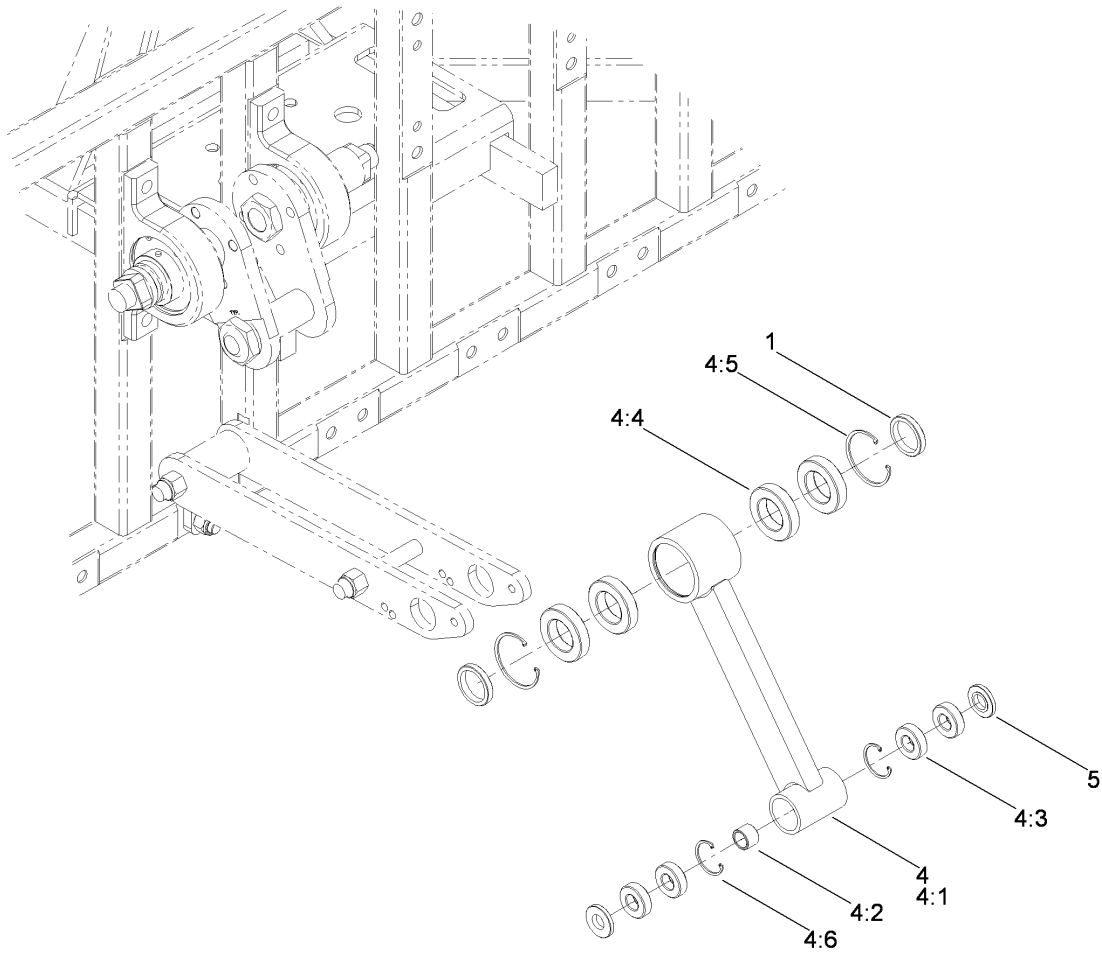
RH Crankshaft Assembly

Ref	Part No.	Qty.	Description
2	SG217354	2	Crankshaft
3	SG204577	3	Bearing ASM
3:1		1	Bearing-Ball
3:1:1	99-0195	2	Screw-Set, HSH
3:3	SG427540	2	Ring-Snap
4	SG217154	2	Arm-Crank, Right
5	SG207054	1	Arm-Crank
7	SG217054	2	Arm-Crank
9	SG267200	7	Nut-Hex
10	SG247540	2	Washer-Clipped
12	SG257054	3	Pin-Crank
13	3296-53	6	Nut-Lock, NI
14	327-14	4	Screw-HH
15	SG217026	1	Sprocket-Crank
16	SG271517	4	Screw-HH
17	SG267500	4	Spacer
18	105-1041	6	Pin-Spring
19	327-16	2	Screw-HH
20	3253-7	4	Washer-Lock
21	SG217557	1	Shaft-Stub, Outside



Idler Assembly

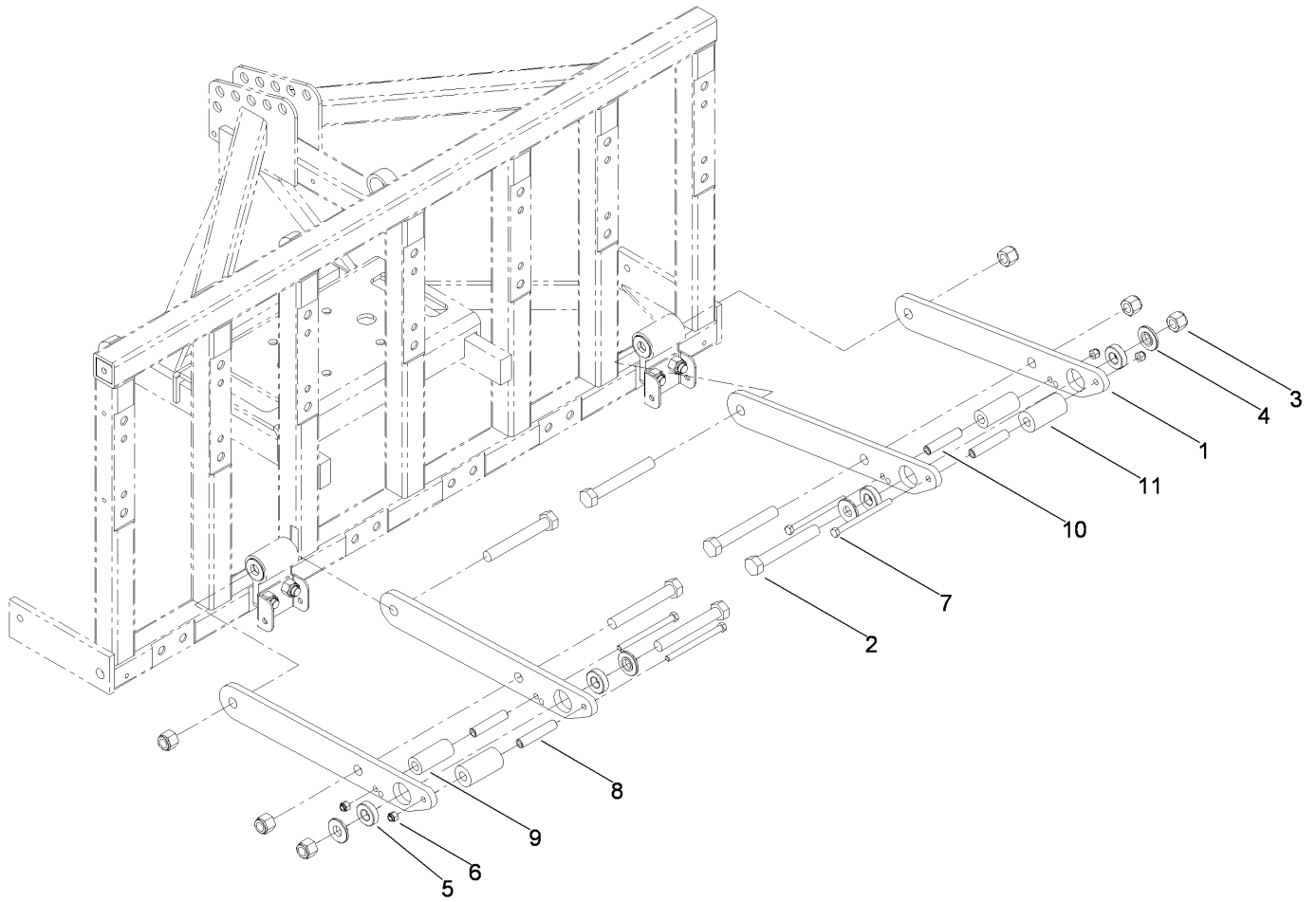
Ref	Part No.	Qty.	Description				
1	SG587054-03	1	Bracket-Idler				
2	SG597054-03	1	Bracket-Idler				
3	SG587202	2	Rod-Idler				
5	3296-23	2	Nut-Lock, NI				
6	SG537500	2	Spacer-Offset				
7	SG517054	2	Sprocket-Idler				
8	327-9	2	Screw-HH				



Connecting Rod Assembly

Ref	Part No.	Qty.	Description
1	SG337100	12	Bushing-Outer
4	SG135154	6	Connecting Rod ASM
②4:1		1	Rod-Connecting
4:2	SG337010	1	Bushing-Inner
4:3	SG337075	4	Bearing-Ball
4:4	SG337590	4	Bearing-Ball
4:5	SG427541	2	Ring-Retaining, Internal
4:6	SG427625	2	Ring-Retaining, Internal
5	SG337050	12	Bushing-Outer

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Linkage Arm Assembly

Ref	Part No.	Qty.	Description
1	SG387054-03	12	Arm-Linkage
2	328-12	18	Screw-HH
3	3296-51	18	Nut-Lock, NI
4	SG437125	12	Bushing-Outer
5	SG337075	12	Bearing-Ball
6	3296-39	12	Nut-Lock, NI
7	323-21	12	Screw-HH
8	SG337300	6	Spacer-Linkage
9	SG487125	6	Bumper-Rubber
10	SG486312	6	Spacer-Arm, Linkage
11	SG487126	6	Bumper-Rubber

