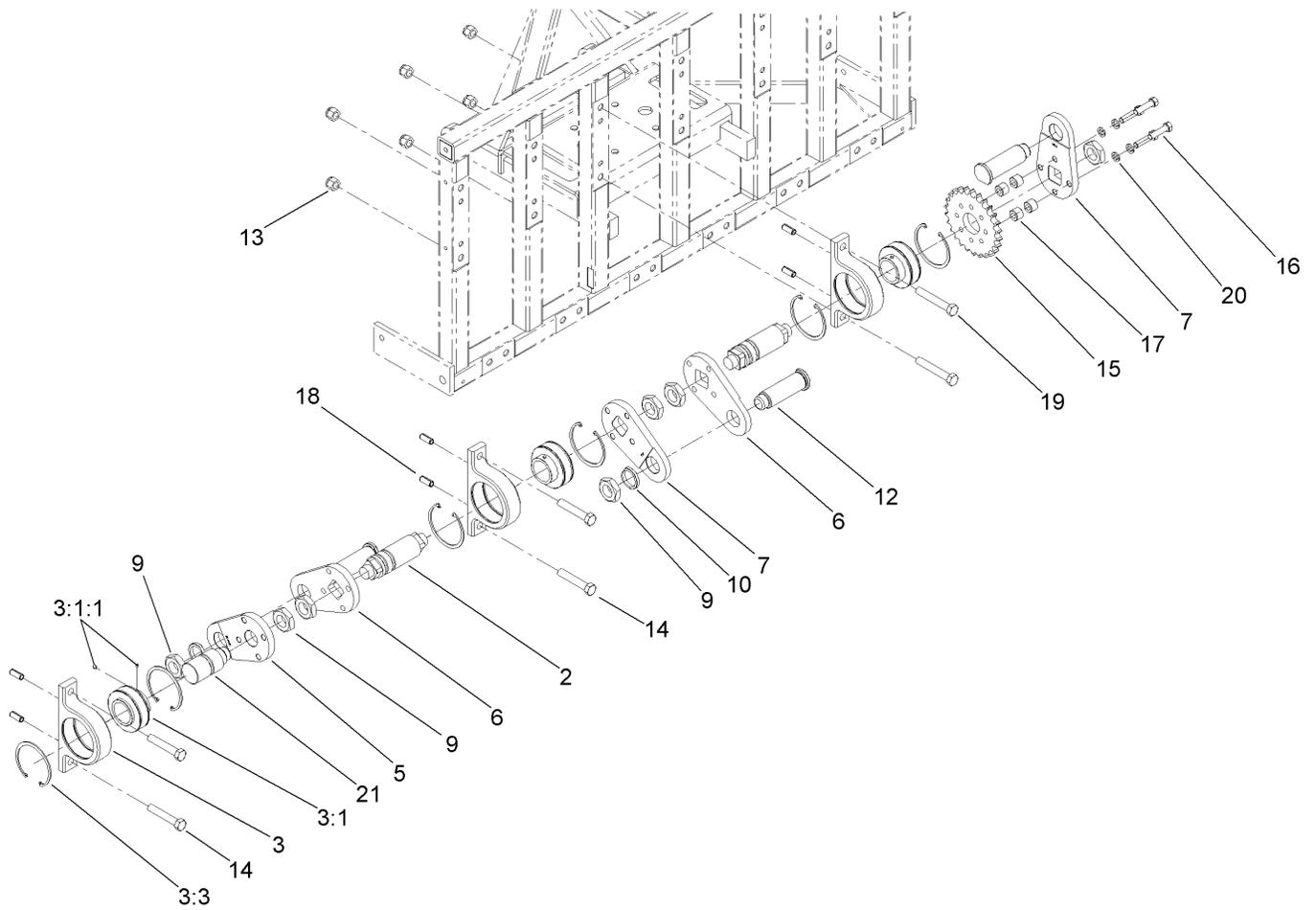


Frame and Roller Assembly

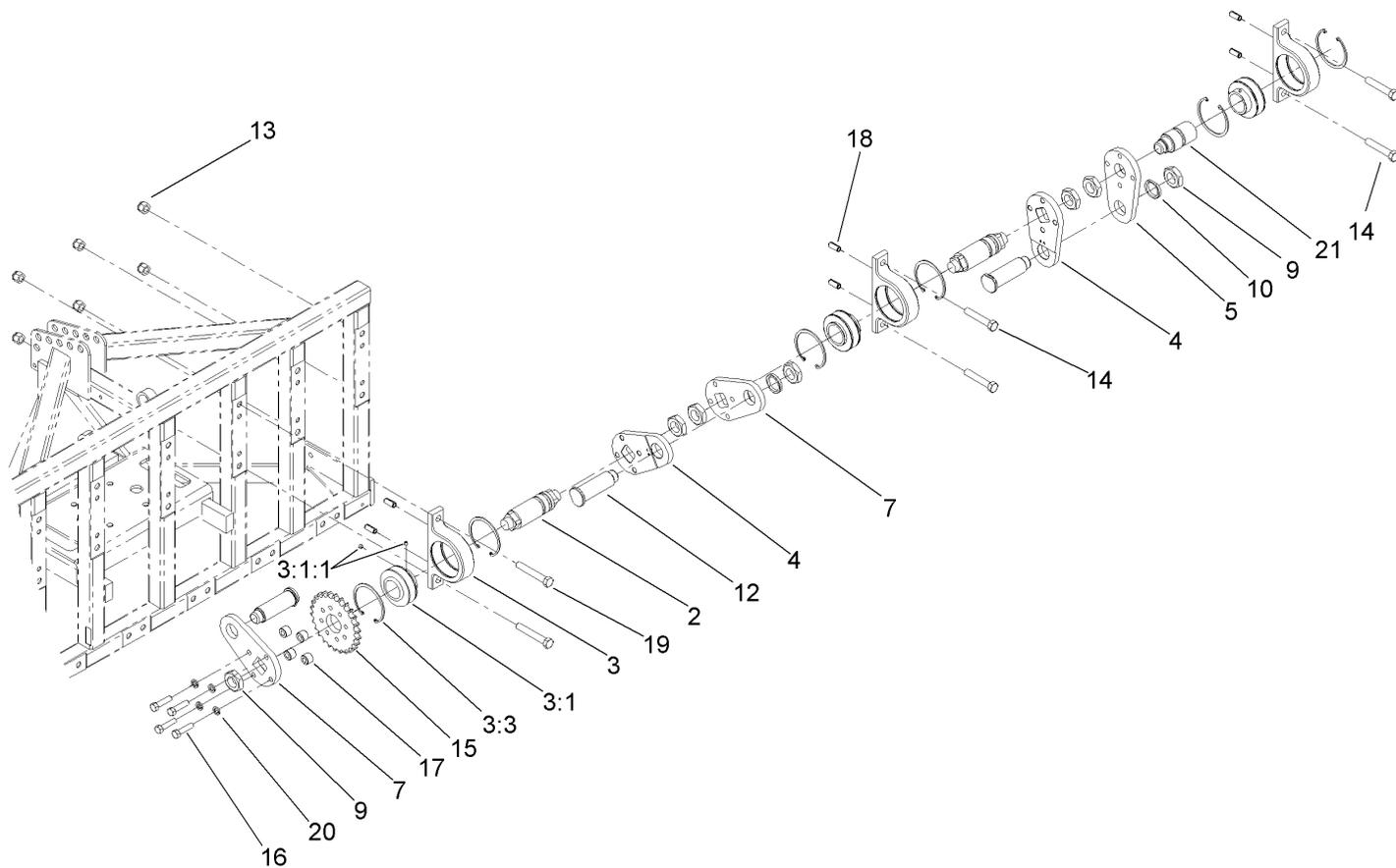
Ref	Part No.	Qty.	Description
1	117-7061	1	Frame ASM
1:2	117-7052	1	Decal-No Oil
1:3	100-3612	1	Decal-Warning
1:4	110-4668	1	Decal-Warning, PTO
2	SG637070-03	4	Bearing-Roller
2:1		1	Bearing-Flange
2:1:1	3245-35	2	Screw-Set
2:1:2	302-19	1	Fitting-Grease
4	SG627054-03	1	Roller-Main
5	110-4314	2	Pin-Link, Cat 2
5	110-4315	2	Pin-Link, Cat 1
6	SG271517	8	Screw-HH
7	SG639070-01	2	Boot-Roller, Double
8	SG999018	1	Canister-Manual, Operators
9	3253-7	2	Washer-Lock
10	325-6	2	Screw-HH
11	328-24	2	Screw-HH
12	322-3	2	Screw-HH
13	3253-9	2	Washer-Lock
14	SG678917-03	2	Bar-Scraper
15	322-5	4	Screw-HH

Ref	Part No.	Qty.	Description
16	3296-29	4	Nut-Lock, NI
17	3256-23	4	Washer-Flat
18	100-5389	5	Pin-Lynch
20	SG715450	3	Pin-Link, Top
21	3219-18	2	Nut-Hex
22	104-8322	2	Washer-Hardened
23	3296-23	8	Nut-Lock, NI
27	SG115070	1	Top Link Spring ASM
27:1	117-7137-03	1	Link-Adapter, Top Wa
27:2	SG330080-03	1	Spring-Top Link
27:3	117-7136-03	1	Bracket-Spring Rod Wa
27:4	SG330081	2	Nut-Hex
28	323-7	2	Screw-HH
29	3296-39	2	Nut-Lock, NI
31	119-0955-03	4	Clip-Scraper
32	SG627050-03	1	Roller-Back, 5 Inch
33	SG639073	2	Bushing-Flange



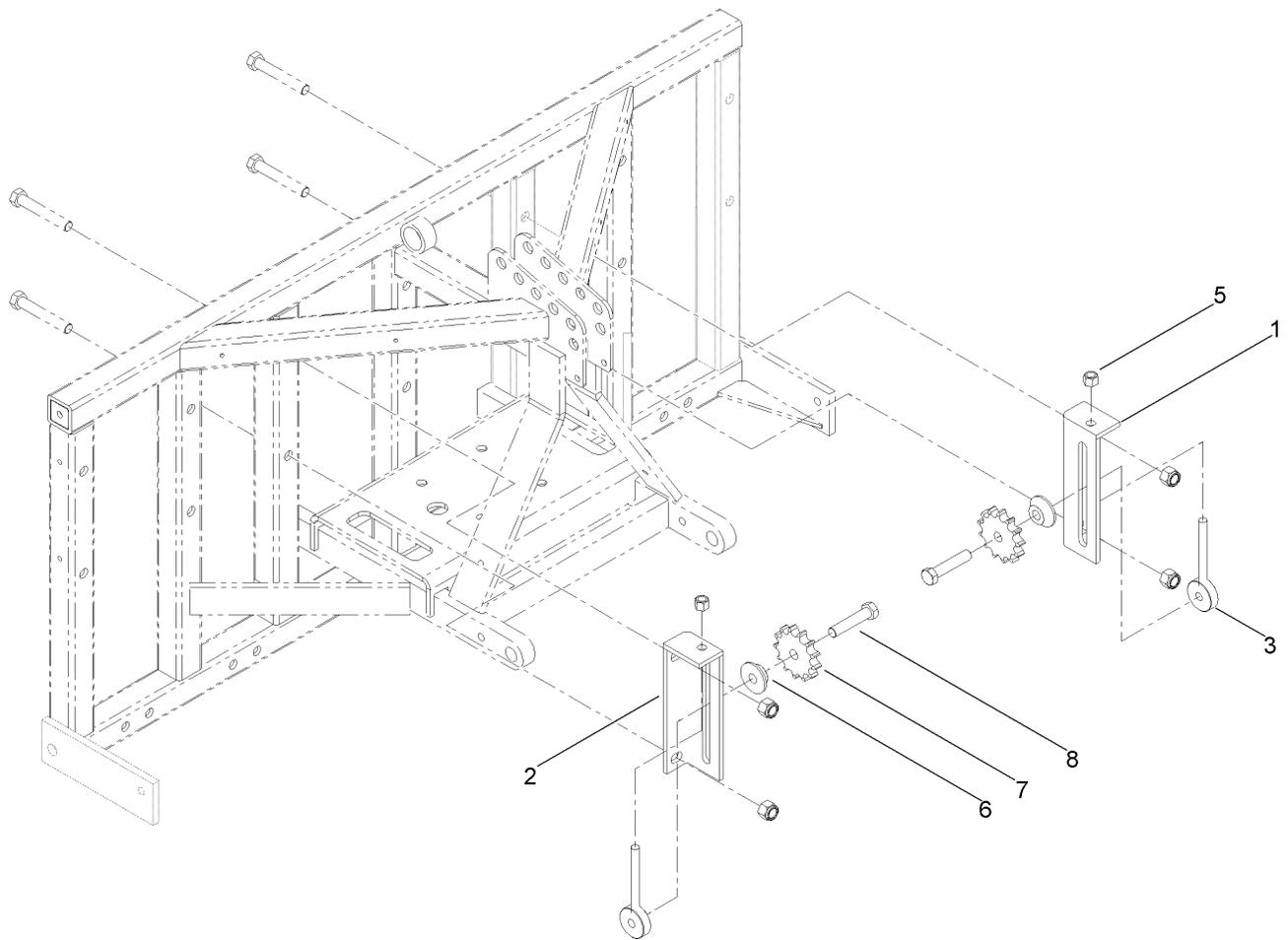
LH Crankshaft Assembly

Ref	Part No.	Qty.	Description
2	SG217354	2	Crankshaft
3	SG204577	3	Bearing ASM
3:1		1	Bearing-Ball
3:1:1	99-0195	2	Screw-Set, HSH
3:3	SG427540	2	Ring-Snap
5	SG207054	1	Arm-Crank
6	SG217254	2	Arm-Crank, Left
7	SG217054	2	Arm-Crank
9	SG267200	7	Nut-Hex
10	SG247540	2	Washer-Clipped
12	SG257054	3	Pin-Crank
13	3296-53	6	Nut-Lock, NI
14	327-14	4	Screw-HH
15	SG217026	1	Sprocket-Crank
16	SG271517	4	Screw-HH
17	SG267500	4	Spacer
18	105-1041	6	Pin-Spring
19	327-16	2	Screw-HH
20	3253-7	4	Washer-Lock
21	SG217557	1	Shaft-Stub, Outside



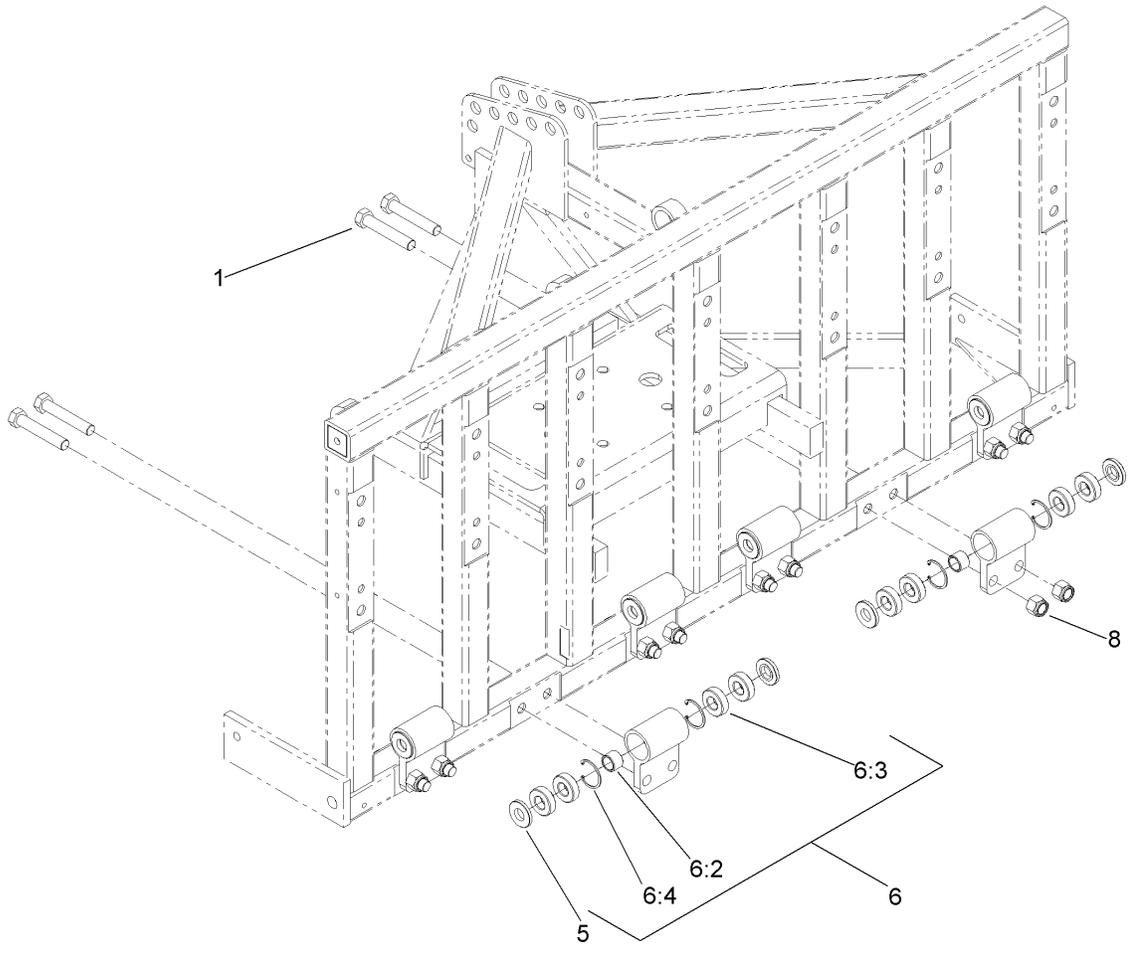
RH Crankshaft Assembly

Ref	Part No.	Qty.	Description
2	SG217354	2	Crankshaft
3	SG204577	3	Bearing ASM
3:1		1	Bearing-Ball
3:1:1	99-0195	2	Screw-Set, HSH
3:3	SG427540	2	Ring-Snap
4	SG217154	2	Arm-Crank, Right
5	SG207054	1	Arm-Crank
7	SG217054	2	Arm-Crank
9	SG267200	7	Nut-Hex
10	SG247540	2	Washer-Clipped
12	SG257054	3	Pin-Crank
13	3296-53	6	Nut-Lock, NI
14	327-14	4	Screw-HH
15	SG217026	1	Sprocket-Crank
16	SG271517	4	Screw-HH
17	SG267500	4	Spacer
18	105-1041	6	Pin-Spring
19	327-16	2	Screw-HH
20	3253-7	4	Washer-Lock
21	SG217557	1	Shaft-Stub, Outside



Idler Assembly

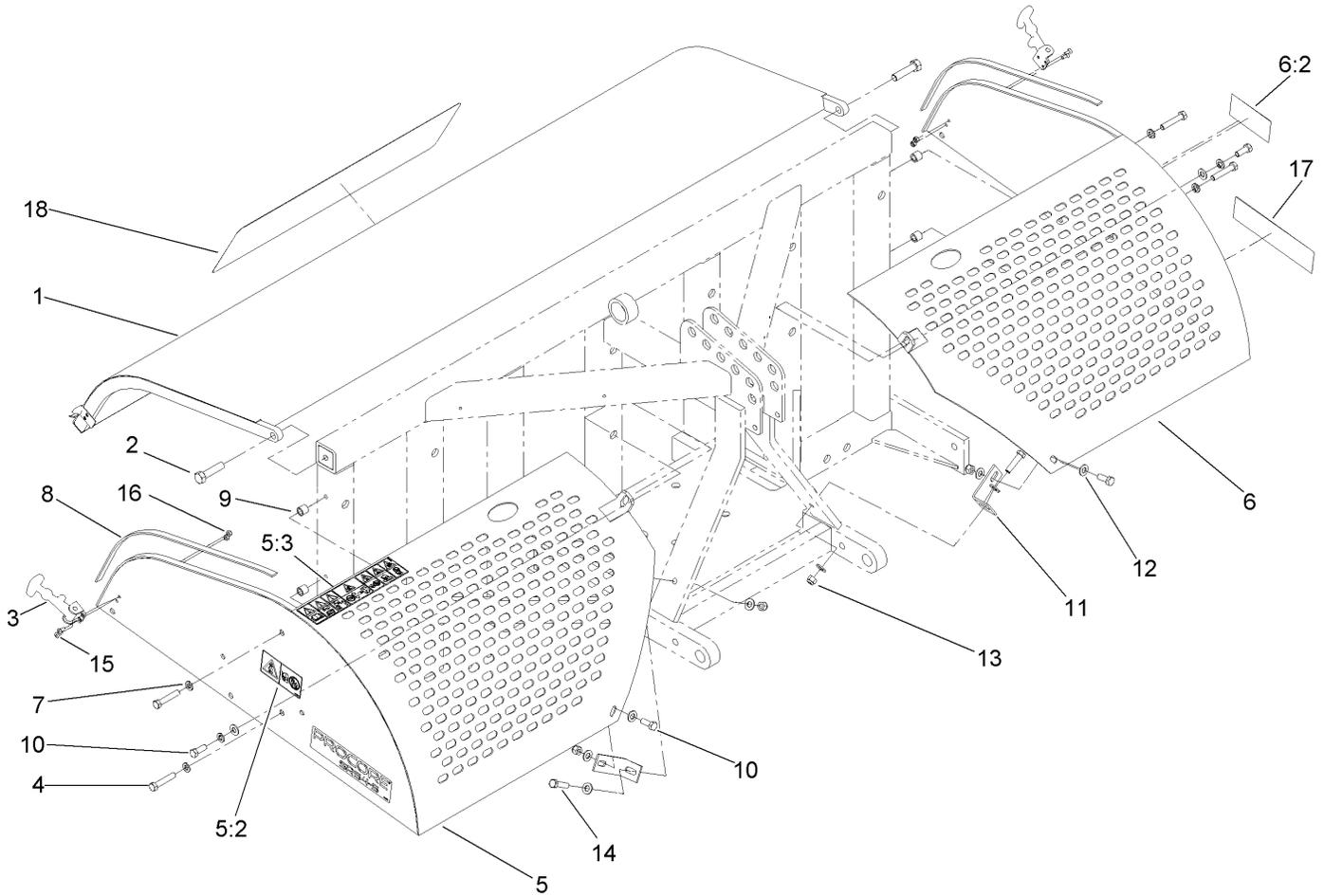
Ref	Part No.	Qty.	Description				
1	SG587054-03	1	Bracket-Idler				
2	SG597054-03	1	Bracket-Idler				
3	SG587202	2	Rod-Idler				
5	3296-23	2	Nut-Lock, NI				
6	SG537500	2	Spacer-Offset				
7	SG517054	2	Sprocket-Idler				
8	327-9	2	Screw-HH				



Hinge Assembly

Ref	Part No.	Qty.	Description
1	327-14	12	Screw-HH
5	SG337050	12	Bushing-Outer
6	SG136354	6	Rear Spool ASM
6:2	SG337010	1	Bushing-Inner
6:3	SG337075	4	Bearing-Ball
6:4	SG427625	2	Ring-Retaining, Internal
8	3296-53	12	Nut-Lock, NI

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Cover Assembly

Ref	Part No.	Qty.	Description
1	SG657054-03	1	Hood-Rear, Regular
2	SG271517	2	Screw-HH
3	SG650006	2	Strap-Hood
4	323-10	4	Screw-HH
5	117-7074	1	RH Screen ASM
5:2	117-7051	1	Decal-Danger, Keep Away Ce
5:3	117-7050	1	Decal-Warning, Ce
6	117-7075	1	LH Screen ASM
6:2	117-7051	1	Decal-Danger, Keep Away Ce
7	3253-21	6	Washer-Lock
8	SG483257	2	Strip-Foam
9	SG555052	4	Spacer
10	323-6	4	Screw-HH
11	SG678914-03	2	Clip-Screen
12	3256-24	10	Washer-Flat
13	3296-39	4	Nut-Lock, NI
14	323-8	2	Screw-HH
15	3274-29	4	Screw-HSFH
16	3296-2	4	Nut-Lock, NI
17	117-7084	2	Decal
18	117-7055	1	Decal
