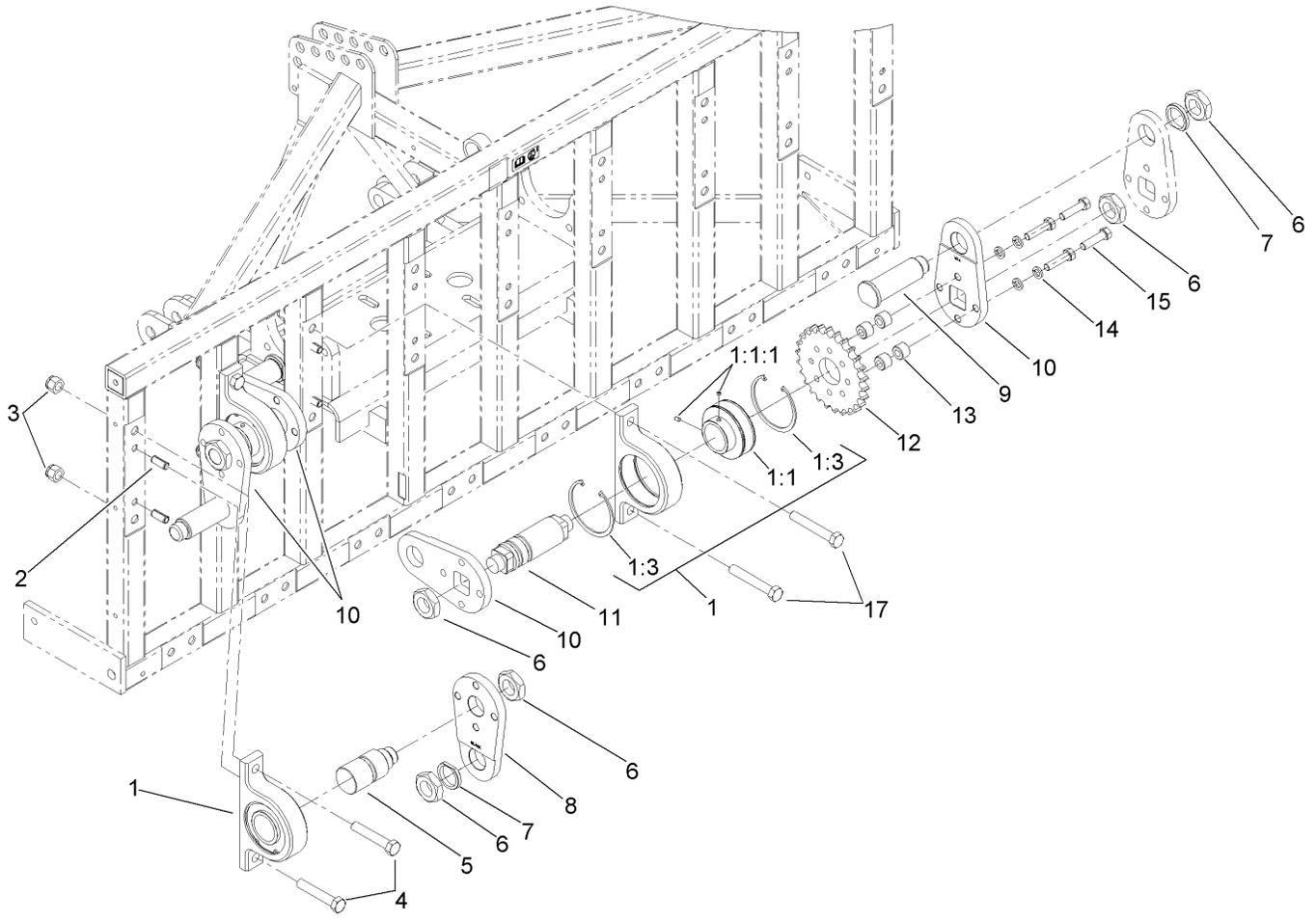


## Frame and Roller Assembly

| Ref   | Part No.    | Qty. | Description                |
|-------|-------------|------|----------------------------|
| 1     | 117-7103    | 1    | Frame ASM                  |
| 1:2   | 117-7052    | 1    | Decal-No Oil               |
| 1:3   | 100-3612    | 2    | Decal-Warning              |
| 1:4   | 110-4668    | 1    | Decal-Warning, PTO         |
| 2     | SG637070-03 | 4    | Bearing-Roller             |
| 2:1   |             | 1    | Bearing-Flange             |
| 2:1:1 | 3245-35     | 2    | Screw-Set                  |
| 2:1:2 | 302-19      | 1    | Fitting-Grease             |
| 4     | SG627070-03 | 1    | Roller-Main, Large         |
| 5     | SG715875    | 2    | Pin-Hitch                  |
| 6     | SG271517    | 8    | Screw-HH                   |
| 7     | SG639070-01 | 2    | Boot-Roller, Double        |
| 8     | SG999018    | 1    | Canister-Manual, Operators |
| 9     | 3253-7      | 2    | Washer-Lock                |
| 10    | 325-6       | 2    | Screw-HH                   |
| 11    | 328-24      | 2    | Screw-HH                   |
| 12    | 322-3       | 2    | Screw-HH                   |
| 13    | 3253-9      | 2    | Washer-Lock                |
| 14    | SG678918-03 | 2    | Scraper Bar                |
| 15    | 322-5       | 4    | Screw-HH                   |
| 16    | 3296-29     | 4    | Nut-Lock, NI               |

| Ref  | Part No.    | Qty. | Description           |
|------|-------------|------|-----------------------|
| 17   | 3256-23     | 4    | Washer-Flat           |
| 18   | 100-5389    | 3    | Pin-Lynch             |
| 19   | 92-1298     | 2    | Pin-Lynch             |
| 20   | SG715450    | 3    | Pin-Link, Top         |
| 23   | 3296-23     | 8    | Nut-Lock, NI          |
| 27   | SG115070    | 1    | Top Link Spring ASM   |
| 27:1 | 117-7137-03 | 1    | Link-Adapter, Top Wa  |
| 27:2 | SG330080-03 | 1    | Spring-Top Link       |
| 27:3 | 117-7136-03 | 1    | Bracket-Spring Rod Wa |
| 27:4 | SG330081    | 2    | Nut-Hex               |
| 28   | 119-0955-03 | 4    | Clip-Scraper          |
| 29   | SG627071-03 | 1    | Roller-Main, Small    |
| 30   | SG639073    | 2    | Bushing-Flange        |
| 31   | 323-7       | 2    | Screw-HH              |
| 32   | 3296-39     | 2    | Nut-Lock, NI          |



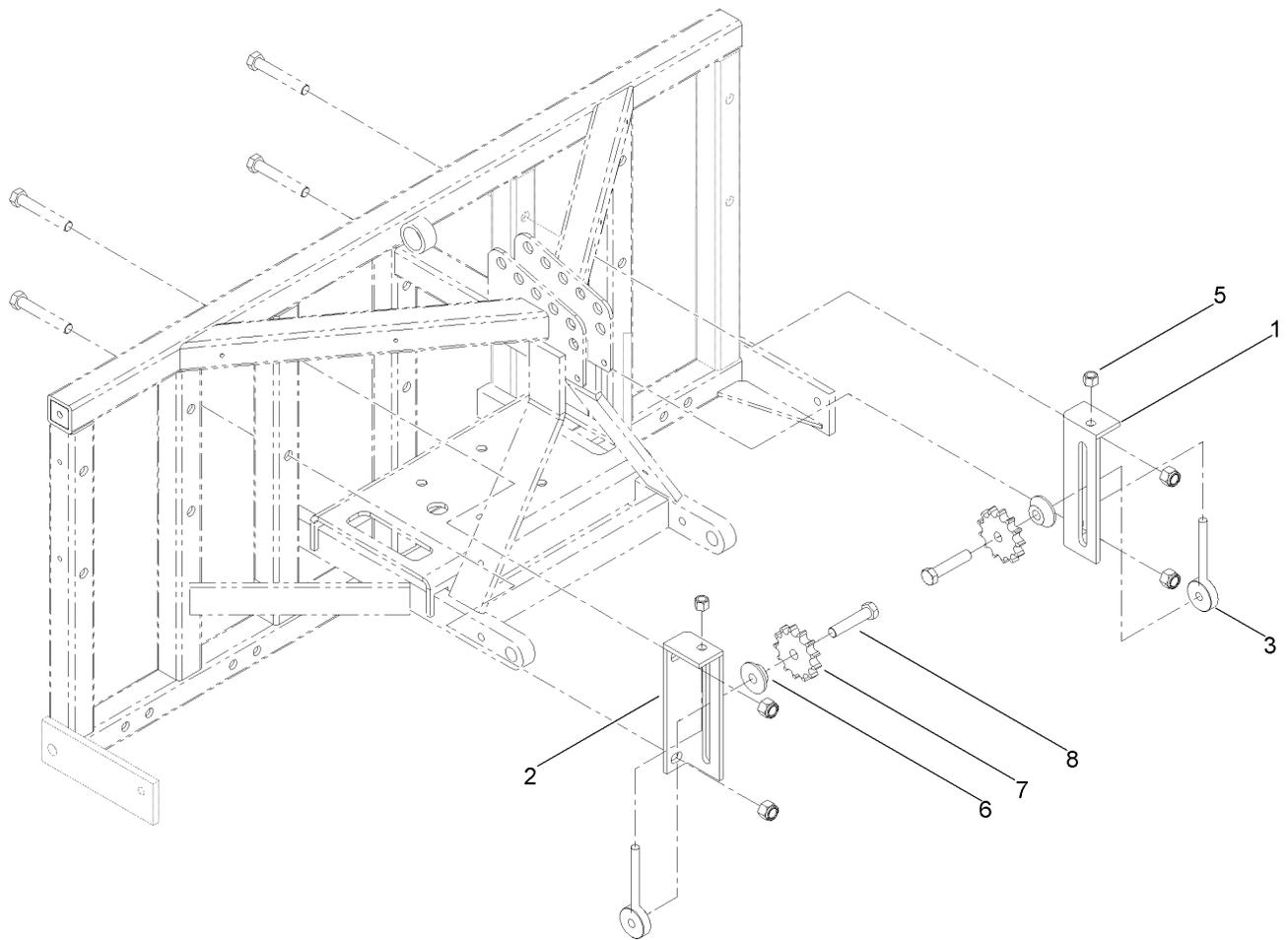
## LH Crankshaft Assembly

| Ref   | Part No. | Qty. | Description         |
|-------|----------|------|---------------------|
| 1     | SG204577 | 3    | Bearing ASM         |
| ● 1:1 |          | 1    | Bearing-Ball        |
| 1:1:1 | 99-0195  | 2    | Screw-Set, HSH      |
| 1:3   | SG427540 | 2    | Ring-Snap           |
| 2     | 105-1041 | 6    | Pin-Spring          |
| 3     | 3296-53  | 6    | Nut-Lock, NI        |
| 4     | 327-14   | 4    | Screw-HH            |
| 5     | SG217557 | 1    | Shaft-Stub, Outside |
| 6     | SG267200 | 8    | Nut-Hex             |
| 7     | SG247540 | 3    | Washer-Clipped      |
| 8     | SG207054 | 1    | Arm-Crank           |
| 9     | SG257054 | 3    | Pin-Crank           |
| 10    | SG217054 | 4    | Arm-Crank           |
| 11    | SG217354 | 2    | Crankshaft          |
| 12    | SG217026 | 1    | Sprocket-Crank      |
| 13    | SG267500 | 4    | Spacer              |
| 14    | 3253-7   | 4    | Washer-Lock         |
| 15    | SG271517 | 4    | Screw-HH            |
| 17    | 327-16   | 2    | Screw-HH            |

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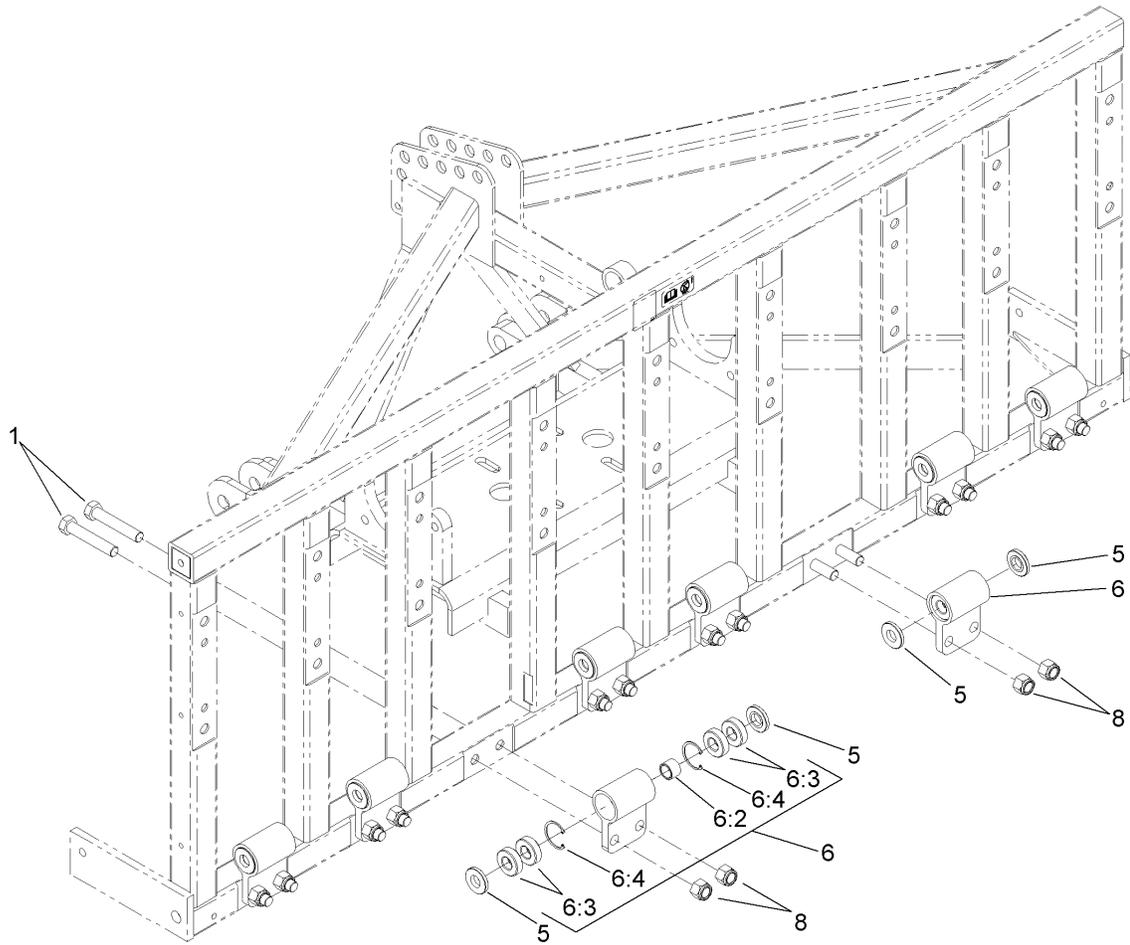




## Idler Assembly

| Ref | Part No.    | Qty. | Description    |  |  |  |  |
|-----|-------------|------|----------------|--|--|--|--|
| 1   | SG587054-03 | 1    | Bracket-Idler  |  |  |  |  |
| 2   | SG597054-03 | 1    | Bracket-Idler  |  |  |  |  |
| 3   | SG587202    | 2    | Rod-Idler      |  |  |  |  |
| 5   | 3296-23     | 2    | Nut-Lock, NI   |  |  |  |  |
| 6   | SG537500    | 2    | Spacer-Offset  |  |  |  |  |
| 7   | SG517054    | 2    | Sprocket-Idler |  |  |  |  |
| 8   | 327-9       | 2    | Screw-HH       |  |  |  |  |





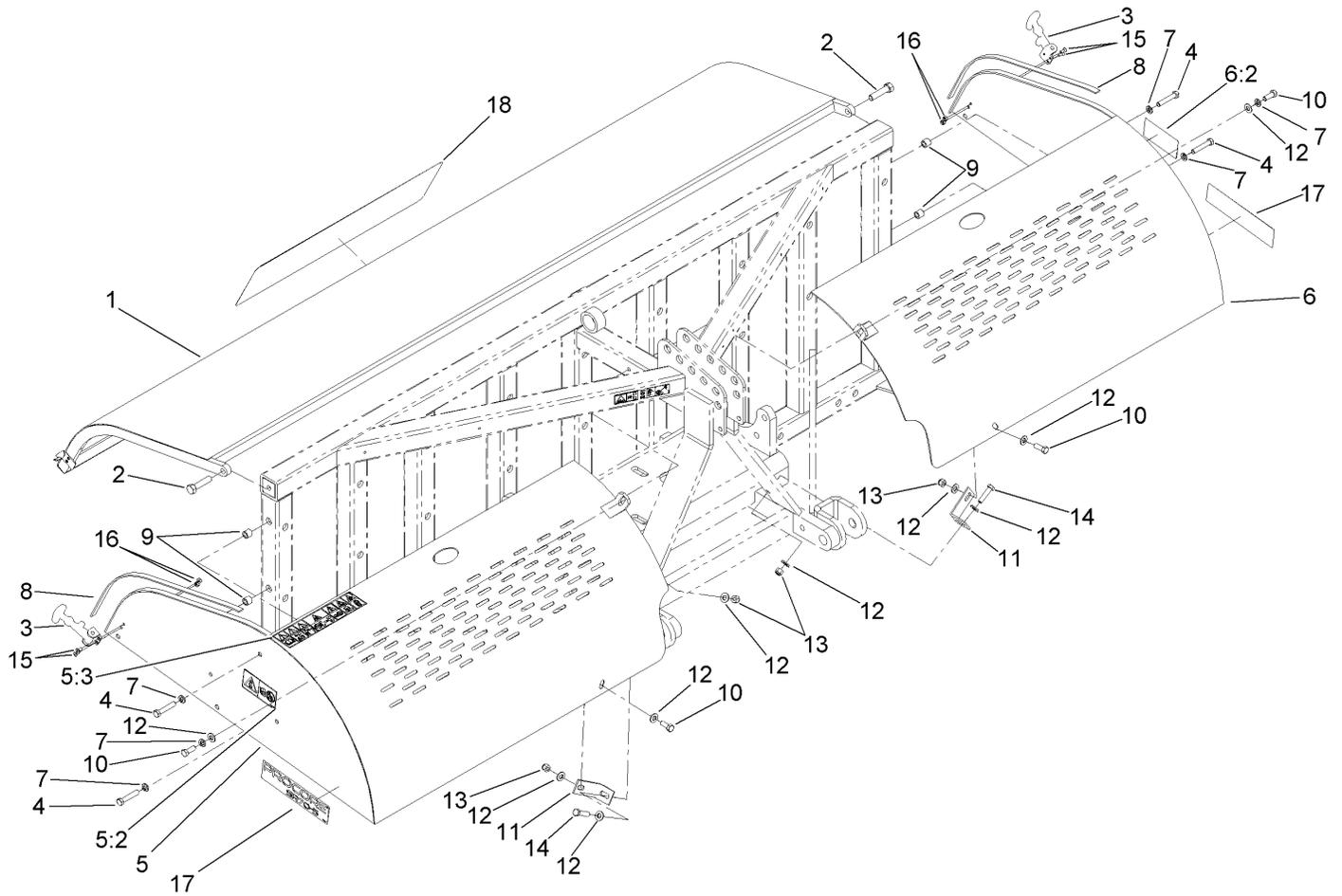
## Hinge Assembly

| Ref | Part No. | Qty. | Description              |
|-----|----------|------|--------------------------|
| 1   | 327-14   | 16   | Screw-HH                 |
| 5   | SG337050 | 16   | Bushing-Outer            |
| 6   | SG136354 | 8    | Rear Spool ASM           |
| 6:2 | SG337010 | 1    | Bushing-Inner            |
| 6:3 | SG337075 | 4    | Bearing-Ball             |
| 6:4 | SG427625 | 2    | Ring-Retaining, Internal |
| 8   | 3296-53  | 16   | Nut-Lock, NI             |

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## Cover Assembly

| Ref | Part No.    | Qty. | Description                |
|-----|-------------|------|----------------------------|
| 1   | SG556070-03 | 1    | Hood-Rear                  |
| 2   | SG271517    | 2    | Screw-HH                   |
| 3   | SG650006    | 2    | Strap-Hood                 |
| 4   | 323-10      | 4    | Screw-HH                   |
| 5   | 117-7131    | 1    | RH Screen ASM              |
| 5:2 | 117-7051    | 1    | Decal-Danger, Keep Away Ce |
| 5:3 | 117-7050    | 1    | Decal-Warning, Ce          |
| 6   | 117-7132    | 1    | LH Screen ASM              |
| 6:2 | 117-7051    | 1    | Decal-Danger, Keep Away Ce |
| 7   | 3253-21     | 6    | Washer-Lock                |
| 8   | SG483257    | 2    | Strip-Foam                 |
| 9   | SG555052    | 4    | Spacer                     |
| 10  | 323-6       | 4    | Screw-HH                   |
| 11  | SG678914-03 | 2    | Clip-Screen                |
| 12  | 3256-24     | 10   | Washer-Flat                |
| 13  | 3296-39     | 4    | Nut-Lock, NI               |
| 14  | 323-8       | 2    | Screw-HH                   |
| 15  | 3274-29     | 4    | Screw-HSFH                 |
| 16  | 3296-2      | 4    | Nut-Lock, NI               |
| 17  | 117-7086    | 2    | Decal                      |
| 18  | 117-7057    | 1    | Decal                      |

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